Program

International Conference on Circulating Fluidized Beds and Fluidization Technology - CFB-10

May 1 - 5, 2011

Sunriver Resort Sunriver, Oregon, USA

Conference Chair

Ted M. Knowlton Particulate Solid Research, Inc, USA



Engineering Conferences International 32 Broadway, Suite 314 - New York, NY 10004, USA Phone: 1 - 212 - 514 - 6760, Fax: 1 - 212 - 514 - 6030 www.engconfintl.org – info@engconfintl.org Engineering Conferences International (ECI) is a not-for-profit global engineering conferences program, originally established in 1962, that provides opportunities for the exploration of problems and issues of concern to engineers and scientists from many disciplines.

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NOTES

- Sunday conference check-in will be in Homestead Lobby
- Sunday Social Program meeting with Sunriver concierge and Wanderlust Tours presentation will be in Homestead 2.
- Sunday reception will be in the Great Hall Foyer
- Technical Sessions will be held in the Homestead Building.
 - Plenary Sessions in Homestead 1/2/3
 - Concurrent Sessions in Homestead 1 and 2/3
 - Workshop A Homestead 1/2/3
 - Workshop B Homestead 1
 - Workshop C Homestead 2/3
 - Workshop D Great Hall
- Poster Sessions will be held in Heritage Room.
 - Sunday "Free Forum/Late Breaking Information" posters should be hung prior to 9 pm on Sunday and removed after the poster session.
 - Monday-Thursday posters Hang your poster on the same day as the day you make your oral presentation and remove the poster immediately at the end of the poster session as presenters for the next day may begin to hang their posters.
- Except for the banquet on Thursday, All meals will be held in Great Hall except for the Banquet on Thursday evening which will be held at the High Desert Museum.
- Banquet at the High Desert Museum. Please promptly meet at 7:20 pm at the Sunriver Lodge entry for bus departures to the High Desert Museum. Upon arrival at the Museum please take time to enjoy the exhibits with the "Living History" docents. The gift shop with its extensive display of items from Oregon will be open until 9:45 pm. There will be a light reception and 8:00 pm and the buffet will open at 8:30 pm; however, exhibits will continue to be open. If the buffet line is long, take this time to continue to enjoy the exhibits. At 9:30 buffet sponsor CPFD will make a presentation. Buses depart for Sunriver at 10:15 pm and will drop people off either at the Sunriver Lodge entry or near the Heritage rooms for the dessert/coffee/poster session/social hour.
- Tuesday International Advisory Board meeting will be in the Fireside Room (Great Hall complex)
- Audiotaping, videotaping and photography of presentations are prohibited.
- Speakers Please leave at least 3-5 minutes for questions and discussion.
- Please do not smoke at any conference functions.
- Turn your cellular telephones to vibrate or off during technical sessions.
- Be sure to make any corrections to your name/contact information on the Master Participant List or confirm that the listing is correct. A corrected copy will be sent to all participants after the conference.

<u>Sunday, May 1, 2011</u>

One-Day Seminar on Fluidization (separate registration)

08:00 - 08:30	Registration/Check-in – Homestead 2 Room
08:30 – 10:15	Hydrodynamics John Grace
10:15 – 10:30	Coffee Break
10:30 – 11:15	Scaling and Scale-Up Ted Knowlton
11:15 – 12:00	Cyclone Design and Operation Ted Knowlton
12:00 – 13:00	Lunch
13:00 – 13:45	Standpipes/Non-Mechanical Valves Ted Knowlton
13:45 – 14:30	Heat Transfer John Grace
14:30 – 14:45	Coffee Break
14:45 – 16:15	Reactors and Combustors Joachim Werther
16:15 – 16:45	Question-and-Answer period with Instructors
16:45	Adjourn

Sunday, May 1, 2011

14:00 - 18:00	Conference Check-in
17:30 – 18:30	Activity Program Meeting
18:30 – 19:30	Reception
19:30 – 21:30	Dinner
21:30 – 23:00	Special Poster Session/Social Hour

<u>Monday, May 2, 2011</u>

07:00 - 08:15	Breakfast	
08:15 – 08:30	Conference Opening: Conference Chair: Ted Knowlton and ECI Technical Liaison: Dale Keairns	
	PLENARY SESSION 1 Chair: R. Cocco	
08:30 - 09:30	P-1: Reflections on Mathematical Models and Simulation of Gas-Particle Flows Sankaran Sundaresan, Princeton University, USA	
09:30 - 09:40	BREAK	
	SESSION 1 Solids Flow and Circulation Co-Chairs: J. Zhu and U. Muschelknautz	SESSION 2 Novel Fluidized Bed Processes Co-Chairs: P. Basu and Y. Cheng
09:40 - 09:54	1-1: Gas Tracer Study in a Non- Mechanical L-Valve M.M.Yazdanpanah, A. Hoteit, A. Forret Thierry Gauthier IFP Energies Nouvelles Arnaud Delabarre Université Henri Poincaré, France	2-1 Process Decoupling of Plasma Enhanced Synthesis of Chlorinated Polyvinyl Chloride (CPVC) Particles in a Circulating Fluidized Bed W. Lu, T. Cao, Y. Cheng Tsinghua University, China
09:54 - 10:08	1-2: Investigation on the Hydrodynamic Properties in the External Loop of a Circulating Fluidized Bed with a Loop Seal	2-2 Manufacture of Granular Polysilicon from Trichlorosilane in an Internally Circulating Fluidized Bed Reactor
	X. Yao, T. Wang, H. Yang, H. Zhang, Q. Liu, J. Lv Tsinghua University, China	C. Wang, T. Wang, Z. Wang Tsinghua University, China
10:08 - 10:22	1-3: Hydrodynamics of a Dual Fluidized Bed System Which has Internal Mixing Channels Between CFB and BFB Reactor	2-3 High-Flux Triple Bed Circulating Fluidized Bed (TBCFB) Gasifier for Exergy Recuperative IGCC/IGFC
	U. Lee, I. Choi, W. Yang, Y. Kim, Y. Choi Korea Institute of Industrial Technology J. Song - SeenTec Co., Ltd., Korea Korea	C. Fushimi, G. Guan, M. Ishizuka Y. Nakamura, A. Tsutsumi The University of Tokyo, Japan Y. Suzuki, National Institute of Industrial Science, Japan E.W.C. Lim, Y. Cheng, C-H. Wang National University of Singapore, Singapore

Monday, May 2, 2011 (continued)

10:22 - 10:36	1-4: Particle Flow in L-Valves D. Subbarao University Teknologi Petronas, Malaysia	 2-4: Bio-Gasoline from Jatropha Oil: New Applications for the FCC- Process A. Weinert, A. Reichold, P. Bielansky C. Schonberger, B. Schumi Vienna University of Technology, Austria
10:36 - 11:00	COFFEE	BREAK
11:00 - 11:14	 1-5: A Generalized Flow Diagram for Fluid-Solid Vertical Transport X. Bi University of British Columbia, Canada 	2-5 Waste Wood Gasification: Distribution of Nitrogen, Sulphur and Chlorine in a Dual Fluidised Bed Steam Gasifier V. Wilk, C. Aichernig, H. Hofbauer Vienna University of Technology, Austria
11:14 - 11:28	 1-6: Cold Model Investigations of a High Temperature Looping Process in a Dual Circulating Fluidized Bed System A.R. Bidwe, C. Hawthorne, A. Charitos, M.A.M. Dominguez, H. Dieter, A. Schuster, G. Scheffknecht University of Stuttgart, Germany 	2-6: Removal of Nitrate from Water Using Fluidized Bed Ion Exchange Column Ammar Arab Beddai, V.V. Basava Rao Osmania University, India
11:28 - 11:42	 1-7: Hydrodynamics of a Loop Seal Operated in a Circulating Fluidized Bed: Influence of the Operating Parameters on Gas and Solid Flow Patterns R. Solimene, R. Chirone Istituto di Recerche sulla Combustione - CNR P. Bareschino Universita degli Studi del Sannio P. Salatino Universita degli Studi di Napoli Federico II Italy 	 2-7: A Pyrolysis Pilot Unit Integrated to a Circulating Fluidized Bed Boiler - Experiences from a Pilot Project J. Autio, J. Lehto, Metso Power Oy P. Jokela, UPM J. Alin, Fortum A. Oasmaa, Y. Solantausta, VTT, Finland
11:42 - 11:56	1-8: Effects of Particle Properties on Cluster Characteristics in a 2-D CFB Riser J. Xu and J. Zhu University of Western Ontario, Canada	 2-8: Production of Gasoline and Gaseous Olefins by Catalytic Cracking of Pyrolysis Oil P. Bielansky, A. Reichhold, A. Weinert Vienna University of Technology, Austria

Monday, May 2, 2011 (continued)

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11:56 - 12:10	1-9: Flow Field in a Novel Short Residence Time Gas-Solid Separator	2-9: Energetic Optimization of the Lignin Pyrolysis for the Production of Aromatic Hydrocarbons
	M. Liu, C. Zhou, C. Lu, Z. Wang China University of Petroleum, China	M. Franck, B. Lorenz, E-U. Hartge, S. Heinrich, J. Werther Hamburg University of Technology, Germany
12:10 - 12:24	1-10: Cold Model Study on Interconnected Fluidized Bed Reactors for Multi-Generation Systems and Chemical Looping Processes G.A. Ryabov, O.M. Folomeyev, D.A. Sankin, K.V.Khaneyev, All-Russian Thermal Engineering Institute, Russia	2-10: Studies on Propane Dehydrogenation to Propylene in a Gas-Solid-Sold Fluidized Bed Reactor Y. Chu, T. Wu, Y. Li, Z. Nawaz, T. Wang F. Wei Tsinghua University, China
12:30 – 14:00	LUNCH	
14:00 - 17:30	FREE TIME / ad hoc SESSIONS / AFTERNOON COFFEE AT 17:00	
	SESSION 3 Mathematical Modeling I Co-Chairs: N. Mostoufi and F. Johnson	SESSION 4 Chemical Looping Co-Chairs:E-U. Hartge and R. Gupta
17:30 - 17:44	3-1: A Modeling Study of Gas Streaming in a Deep Fluidized Bed of Geldart A Particles	4-1: The Development of a Novel Cu-Mn Oxygen Carrier for the Chemical Looping Gasification of Biomass
	S. Karimipour, T. Pugsley University of Saskatchewan, Canada	M. Aghabararnejad, J. Chaouki, G.S. Patience Ecole Polytechnique de Montreal, Canada
17:44 - 17:58	3-2: Effects of Gas Velocity and Solid Hold-Up on the Sub-Grid Behavior of Riser Flows	4-2:CO ₂ Looping Cycle for CO ₂ Separation
	C.C. Milioli, F. E. Milioli University of São Paulo, Brazil	T. Shimizu, H. T. Takahashi, Narisawa, L. Li, H. Kim Niigata University, Japan
17:58 - 18:12	3-3: Numerical Simulations of a Circulating Fluidized Bed with a Square Cross-Section	4-3: Fluid Dynamic Effects of Ring- Type Internals in a Dual Circulating Fluidized Bed System
	T. Li, C. Guenther National Energy Technology Laboratory; S. Pannala Oak Ridge Institute for Science and Education, USA	D.C. Guio Perez, K. Marx, T. Proell, H. Hofbauer Vienna University of Technology, Austria

Monday, May 2, 2011 (continued)

18:12 - 18:26	3-4: High-Resolution Simulations of Gas-Solids Jet Penetration Into a High- Density Riser Flow T. Li, C. Guenther	4-4: Design Requirements for Pressurized Chemical Looping Reforming K. Marx, T. Proell, H. Hofbauer
	National Energy Technology Laboratory, USA	Vienna Institute of Technology, Austria
18:26 - 18:40	 3-5: Simulation of Particle-Gas Flow in a Cyclone Using URANS A. Karvinen, H. Ahlstedt, Tampere University of Technology M. Palonen, Metso Power Oy, Finland 	 4-5: The Influence of Carbon Stripper Efficiency on CO₂ Capture Rate in a Chemical-Looping Combustion Process for Solid Fuels M. Kramp, A. Thon, E-U. Hartge, S. Heinrich J. Werther Hamburg University of Technology, Germany
18:40 - 18:54	 3-6: Evaluation of a Lagrangian Discrete Phase Modeling Approach for Application to Industrial Scale Bubbling Fluidized Beds S. Cloete, S.T. Johansen, M. Braun, S. Amini, SINTEF Materials and Chemistry, Norway; M. Braun, B. Popoff Ansys, Germany 	 4-6: Study of Calcination-Carbonation of Calcium Carbonate in Different Fluidizing Mediums for Chemical Looping Gasification in Circulating Fluidized Beds B. Acharya, A. Dutta, P. Basu Dalhousie University, Canada
18:54 - 19:08	 3-7: Effect of Wall Boundary Conditions and Mesh Refinement on Numerical Simulation of Pressurized Dense Fluidized Bed for Polymerization Reactor P. Fede, O. Simonin, R. Ansart, H. Neau Universite de Toulouse, France; I. Ghouila INEOS, France 	 4-7: Understanding Standpipe Hydrodynamics Using Electrical Capacitance Tomography C. Qui, R. Joachim Industrial Tomography Systems, USA S.B.R. Karri Particulate Solid Research, Inc., USA
19:08 - 19:22	3-8 Fluidized Bed Membrane Reactor for Steam Reforming of Higher Hydrocarbons: Model Sensitivity M.A. Rakib, J.R. Grace, C.J, Lim University of British Columbia, Canada	11-7 : A Practical Model for a Dense- Bed Countercurrent FCC Regenerator Y. Zhang, C. Lu China University of Petroleum, China
19:30 - 21:15	DINNER	
21:15 - 23:00	POSTER SESSION, DESSERT and SOCIAL HOUR for Papers presented in Sessions 1, 2, 3 and 4	

<u>Tuesday, May 3, 2011</u>

07:00 - 08:30	Breakfast		
	PLENARY SESSION 2 Chair: J. Werther		
08:30 - 09:30	P-2: Electrostatic Phenomena in Fluidized Systems: Present Status of Understanding, and Research Needs Xiaotao Bi, University of British Columbia		
09:30 - 09:40	BREAK		
	SESSION 5 Dynamics of Gas-Solids Flow Co-Chairs: J. Grace and B. Formisani	SESSION 6 Combustion and Gasification Co-Chairs: W. Nowak and A. Luckos	
09:40 - 09:54	5-1: Design Criteria of Uniflow Cyclones for the Separation of Solid Particles from Gases	6-1: Experimental Study on the Effects of Gas Permeation Through Flat Membranes on the Hydrodynamics in Fluidized Beds	
	U. Muschelknautz, P. Pattis, M. Reinalter, M. Kraxner MCI Management Center Innsbruck, Austria	J.F. de Jong, M. van Sint Annaland, J.A.M. Kuipers, Eindhoven University of Technology, The Netherlands	
09:54 - 10:08	5-2: Erosion in Second Stage Cyclones: Effects of Cyclone Length and Outlet Gas Velocity	6-2: Experimental Study on Reforming Activity and Oxygen Transfer of Fe- Olivine in a Dual Circulating Fluidized Bed System	
	S.B. Reddy Karri, R. Cocco and T.M. Knowlton Particulate Solid Research, Inc., USA	S. Koppatz, T. Proell, C. Pfeifer, H. Hofbauer Vienna University of Technology, Austria	
10:08 - 10:22	 5-3: Correlation of the Minimum Spouting Velocity for the Design of Open-Sided Draft Tube Conical Spouted Beds for the Treatment of Fine Materials M. Olazar, H. Altzibar, G. Lopez, I. Estiati, J. Bilbao, University of the Basque Country Spain 	 6-3: Study of Recarbonation in Circulating Fluidized Bed Combustion I. Hyytiainen, H. Lemmetyinen, Tampere University of Technology A. Mahlamaki, M. Palonen, M. Varonen, Metso Power Oy, Finland 	
10:22 - 10:36	5-4: Hydrodynamics of Conical Spouted Beds with High Density Particles	6-4: Effect of Temperature Field on the Coal Devolatilization in a Millisecond Downer Reactor	
	S. Sari, D. Zaglanmis, M. Koksal, Hacettepe University A. Polat, G. Kulah Middle East Technical University, Turkey	B. Yan, L. Zhang, Y. Jin, Y. Cheng Tsinghua University, China	

Tuesday, May 3, 2011 (continued)

10:36 - 11:00	COFFEE BREAK	
11:00 - 11:14	5-5: Experiments and Modelling of Micro-Jet Assisted Fluidization of Nanopowder	6-5: The Research of CFB Boiler Operation for Oxygen Enhanced Dried Lignite Combustion
	J.R. van Ommen, N. Loojie, Delft University of Technology, The Netherlands D.M. King, A. Weimer, S. Johnson, University of Colorado, USA R. Pfeffer, University of Arizona, USA B.G.M. van Wachem, Imperial College London, U.K.	W. Muskala, J. Krzywanski, T. Czakiert, W. Nowak, Czestochowa University of Technology, Poland
11:14 - 11:28	5-6: Effect of Gas Bypassing in Deep Beds on Cyclone Dipleg Operation	6-6: Oxy-Combustion of Different Coals in a Circulating Fluidized Bed
	A.S. Issangya, S.B. Reddy Karri, T.M. Knowlton, R. Cocco Particulate Solid Research, Inc., USA	M. Kosowska-Golachowska, K. Klos, T. Musial, Czestochowa University of Technology, Poland A. Luckos, Sasol Technology, South Africa
11:28 - 11:42	5-7: Fluidization Behavior in a Gas- Solid Fluidized Bed with Thermally Induced Inter-Particle Forces	6-7: Effects of Secondary Air Injection Upon the Fluidization Characteristics of the Lower Stage in a Two-Stage, Variable-Area Fluidized Bed Riser
	J. Shabanian, F. Fotovat, J. Bouffard, J. Chaouki, Ecole Polytechnique de Montreal, Canada	E.K. Johnson, S.L. Rowan, West Virginia University, USA
11:42 - 11:56	5-8: Particle to Gas Heat Transfer in a Circulating Fluidized Bed Riser	6-8: Gas-Solids Hydrodynamics in a CFB with 6 Cyclones and a Pang Leg
	Y.T. Makkawi, Aston University, U.K.	L. Cheng, X. Zhoui, C. Wang, Z. Wang, Z. Luo, K. Cen, L, Nie, C. Wu, Q, Zhou Zhejiang University, China
11:56 - 12:10	5-9: Fast Pyrolysis Process Intensification: Study of the Gas Phase Residence Time Distribution and Backmixing in a Downer Reactor	
	M. Huard, F. Berruti, C. Briens, The University of Western Ontario, Canada	

Tuesday, May 3, 2011 (continued)

12:30 - 14:00	LUNCH			
14:00 - 15:40	WORKSHOP A <i>Panel Discussion on Energy</i> Chair: D. Keairns			
15:45 - 17:20	WORKSHOP B Chemical Looping Chair: L. S. Fan WORKSHOP Instrumentation to Particle Syste Chair: J. R. van Om		SHOP C tion for Fluid Systems air: Ommen	WORKSHOP D PSRI/NETL Challenge Problem Co-Chairs: L. Shadle and R. Cocco
17:15 - 17:30	COFFEE BREAK			
	SESSION 7 Mathematical Modeling II Co-Chairs: J. Li and H. Arastoopour		Industrial O Co-Chairs:	SESSION 8 peration of Fluidized Beds P. Gauville and J. de Jong
17:30 - 17:44	7-1: DEM-CFD Modeling of a Bubbling Fluidized Bed and a Wurster Coater		8-1: Commis CFBC for Ox	sioning of a 0.8 MWth y-Fuel Combustion
	L. Fries, S. Antonyuk, S. Heinrich, S. Palzer Hamburg University of Technology, Germany		L. Jia, Y. Tan R. Symonds, Canmet Energ	, D. McCalden, Y. Wu, I He E.J. Anthony gy, Canada
17:44 - 17:58	7-2: Elutriation from Fluidized Beds: Comparison Between Experimental Measurements and 3D Simulation Results		8-2: High Sul CFB Boilers- Experience	fur Lignite Fired Large Design and Operating
	R. Ansart, H. Neau, O. Simonin, IMFT P. Accart, A. de Ryck, CNRS Universite de Toulouse, France		M. Lakshmina Lawrence, M. Bharat Heavy	arasimhan, B Ravikumar, A. Muthukrishnan, Electrical Limited, India
17:58 - 18:12	7-3: Fluidized Bed Gasification of Mixed Plastic Wastes: A Material and a Substance Flow Analysis		8-3: Researc the Furnace Boilers	h on Heat Transfer Inside of Large Scale CFB
	M.L. Mastellone, U. Arena Second University of Naples, Italy		R. Zhang, H. Lu Y. Wu, Tsingł	Yang, H. Zhang, Q. Liu, J. nua University, China
18:12 - 18:26	7-4: Circulating Fluidized Bed Combustion-Build-Up and Validation of a Three-Dimensional Model		8-4: Design a Circulating F High Steam I	and Operation of Biomass luidized Bed Boiler with Parameter
	M. Palonen, V. Yla-Outinen, Oy, J. Laine, Tampere Unive Technology, Finland D. Pallares, A. Larsson, F. Jo Chalmers University of Techn Sweden	Metso Power rsity of ohnsson nology,	S. Li, S. Bao, Chinese Acao Y. Peng, Z. Li Changsha Bo	Q. Lu, D. Wang, H. Teng demy of Sciences lu, B. Hong iler Plant Co., Ltd., China

Tuesday, May 3, 2011 (continued)

18:26 - 18:40	7-5: 3D CFD Simulation of Combustion in a 150 MWe Circulating Fluidized Bed Boiler	8-5: Operating Experience and Latest Developments of Alstom Power's 300 MWe Class CFB Boilers	
	N. Zhang, B. Lu, W. Wang, J. Li, Chinese Academy of Sciences, China	B. Wilhelm, P. Gauville, I. Abdulally, C. Enault Alstom Power, France	
18:40 - 18:56	7-6: Comparison Between Measurements and Numerical Simulation of Particle Flow and Combustion a the CFBC Plant Duisburg M. Weng, Aixprocess, J. Plackmeyer, Consulting Engineer, Germany	8-6: UOP FCC Innovations Developed Using Sophisticated Engineering Tools L. Wolschlag, K. Couch, L. Davydov presenter UOP LLC, USA	
18:56 - 19:10	 7-7: Hydrodynamics of a Cluster Descending at the Wall of a CFB Riser - Numerical Study S. Vashisth, J. Grace University of British Columbia. Canada 	 8-7: Co-Gasification of Biomass and Coal in an 8MW Dual Fluidized Bed Steam Gasifier C. Pfeifer, I. Aigner, H. Hofbauer Vienna University of Technology, Austria 	
19:10 - 19:24	7-8: Characteristics of the Solid Volume Fraction Fluctuations in a CFB J. Peltola, S. Kallio, V. Taivassalo VTT Technical Research Centre of Finland Finland	8-8: Coal and Biomass Co-Gasification in a Circulating Fluidized Bed Reactor A. Czaplicki, M. Sciazko Institute for Chemical Processing of Coal Poland	
19:30 - 21:15	DINNER		
21:00 – 22:00	CFB INTERNATIONAL ADVISORY BOARD MEETING		
21:15 - 23:00	POSTER SESSION, DESSERT and SOCIAL HOUR for Papers presented in Sessions 5, 6, 7 and 8		

Wednesday, May 4, 2011

07:00 - 08:30	Breakfast		
	PLENARY SESSION 3 Chair: L. S. Fan		
08:30 - 09:30	P-3: Evolution of FCC Technology-Past, Present and Future and the Challenges of Operating a High-Temperature CFB System Ye Mon Chen, Shell Global Services		
	PLENARY SESSION 4 Chair: L. S. Fan		
09:30 - 10:30	P-4: Putting Structure into Fluidized Bed – From Concept to Industrial Applications Fei Wei, Tsinghua University, China		
10:30 - 11:00	COFFEE BREAK		
	SESSION 9 Particle Dynamics Co-Chairs: C. Pfeifer and R. Karri	SESSION 10 HT/HP Research Co-Chairs: K. Wirth and S. Moffatt	
11:00 - 11:14	 9-1: Sulfur Uptake by Limestone-Based Sorbent Particles in CFBC: The Influence of Attrition/Fragmentation on Sorbent Inventory and Particle Size Distribution F. Montagnaro, P. Salatino, F. Scala, M. Urciuolo Universita degli Studi di Napoli Federico II, Italy 	10-1: The Variation of the Bubble Phase Properties of a FCC Fluidized Bed at High Temperature R. Girimonte, B. Formisani University of Calabria, Italy	
11:14 - 11:28	 9-2: Study of Standpipe and Loop Seal Behavior in a Circulating Fluidized Bed for Geldart B Particles A.R. Bidwe, A. Charitos, H. Dieter, A. Wei, M. Zieba, G. Scheffknect University of Stuttgart, Germany 	10-2: A Study of Solids and Gas Mixing in a Partitioned Fluidized Bed J-H. Moon, Y-J. Seo, S. Kang, S-Y. Lee, Y-C. Park, H-J. Ryu, G-T. Jin Korea Institute of Energy Research, Korea	
11:28 - 11:42	 9-3: Observation of Flow Regime Transition in a CFB Riser Using an LDV L. Shadle , P. Yue, J. Mei National Energy Technology Laboratory, USA 	10-3: Coal Ignition Temperature in Oxygen-Enriched CFB Boiler J. Chao, H. Yang, J. Lu, H. Zhang, Q. Liu Y. Wu Tsinghua University, China	

Wednesday, May 4, 2011 (continued)

11:42 - 11:56	 9-4: Bench-Scale Investigation of Limestone Size Evolution in a Fluidized Bed Combustor X. Yao, N. Hu, H. Yang Tsinghua University, China J.H. Chiu, P. Gauville, S.G. Kang Alstom Power Inc., USA 	10-4: Effect of Bed Temperature, Fuel Density and Particle Size on Hydrodynamic Parameters of 10 MW Fluidized Bed Combustion Power Plant Using Riser Waste Rl. Singh Jassar Guru Nanak Dev Engineering College S.K. Mohapatra Thapar University, India
11:56 - 12:10	9-5: Catalyst Attrition in the CFB Riser A. Thon, M. Kramp, E-U. Hartge, S. Heinrich, J. Werther Hamburg University of Technology, Germany	 10.5: Numerical Investigation of Inter- Particle Friction Forces in CFB Recirculation Systems A. Nikolopoulos, N. Nikolopoulos P. Grammelis, E. Karakas Center for Research & Technology Hellas A. Charitos Institute for Combustion & Power Plant Tech.
12:10 - 12:24	 Fluidization Velocity and Segregation in Two-Component Fluidized Beds: A Preliminary Analysis B. Formisani, R. Girimonte, V. Vivacqua University of Calabria, Italy 	
12:30 - 14:00	LUN	ЮН
14:00 - 17:30	FREE TIME / ad hoc SESSIONS /	AFTERNOON COFFEE AT 17:00
	SESSION 11 Mathematical Modeling III Co-Chairs: R. Cocco and T. Shimizu	SESSION 12 Measurement Techniques Co-Chairs: J. R. van Ommen and M. Palonen
17:30 - 17:44	11-1: Comparison of Entrainment Rate in Acrylonitrile Reactors Using Plant Data and CFD Simulations S. Moffatt, S. Ramchandran\ Ascend Performance Materials P. Zhao, K. Williams CPFD-Software, LLC	12-1: Time-Resolved X-Ray Tomography of a Fluidized Bed of Geldart A Particles R. Mudde, Q. Ricoux, E. Wagner, J.R. van Ommen Delft University of Technology The Netherlands

Wednesday, May 4, 2011 (continued)

17:44 - 17:58	11-2: Critical Evaluation of Euler-Euler and Euler-Lagrangian Modelling Strategies in a 2-D Gas Fluidized Bed	12-2: A New Approach for Modeling of a Fluidized Bed by CFD-DEM
	F. Hernandez-Jimenez, A. Acosta-Iborra University Carlos III Madrid, Spain J.R. Third, C.R. Muller ETH Zurich, Switzerland	S. Karimi, H. Chizari, N. Mostoufi, R. Sotudeh-Gharebagh University of Tehran Iran
17:58 - 18:12	11-3: Particle-Fluid Flow Simulations of an FCC Regenerator S. Clark CPFD Software, USA	12-3: Characterization of Fluidization and Mixing of Binary Mixtures Containing Biomass at Low Velocities Through Analyzing Local Pressure Fluctuations F. Fotovat, J. Shabanian, J. Chaouki,
		Ecole Polytechnique de Montreal, Canada
18:12 - 18:26	11-4: CFD Simulation of CO ₂ Sorption in a Circulating Fluidized Bed Using Deactivation Kinetic Model	12-4: ECVT Imaging of 3-D Flow Structures and Solids Concentration Distributions in a Riser and a Bend of a Gas-Solid Circulating Fluidized Bed
	E. Abbasi, H. Arastoopour Illinois Institute of Technology, USA	F. Wang, Q. Marashdeh, L-S. Fan The Ohio State University, USA
18:26 - 18:40	11-5: CFD Modeling of Fluidized Bed Reactor for the Synthesis of Dimethyl Ether	12-5: Description of Pressure Fluctuations in a Circulating Fluidized Bed by Statistical Analysis
	R. Kalluri, N. Akunuri, A. Jamal, R. Gupta RTI International, USA	R. Coetzer, A. Mostert, A. Luckos Sasol Technology, South Africa
18:40 - 18:54	11-6: DEM Study of Fluidized Bed Dynamics During Particle Coating in a Spouted Bed Apparatus	12-6: Dynamics of Gas-Solids Fluidized Beds Through Pressure Fluctuations: A Brief Examination of Methods of Analysis
	S. Antonyuk, S. Heinrich, A. Ersnova Hamburg University of Technology, Germany	S. Sasic, F. Johnsson Chalmers University, Sweden M-O. Coppens Renssalaer Polytechnic Institute, USA J. van der Shaaf, Eindhoven University of Technology, The Netherlands S. Gheorghiu, Center for Complexity Studies Romania J. R. van Ommen, Delft University of Technology, The Netherlands

Wednesday, May 4, 2011 (continued)

18:54 - 19:08		12-7: Dynamic Characteristics of Bubbling and Turbulent Fluidization Using Hurst Analysis Technique
		H. Azizpour, N. Mostoufi, R. Zarghami R. Sotudeh-Gharebagh University of Tehran, Iran
19:30 -22:15	CONFERENCE DINNER at High Desert Museum	
22:15 - 23:30	POSTER SESSION, DESSERT and SOCIAL HOUR for Papers presented in Sessions 9, 10, 11 and 12	

<u> Thursday, May 5, 2011</u>

07:00 - 09:00	Breakfast
09:00	CONFERENCE CONCLUSON / DEPARTURES

SPECIAL POSTER (FREE FORUM) SESSION POSTERS

P1. Operational Experience of a 460 MWe Supercritical Circulating Fluidized Bed Boiler at Lagisza Power Plant in Poland

A. Blaszczuk¹, W. Nowak¹, S. Ziemowit², J. Szvmon²

1 Czestochowa University of Technology 2 PKE S.A. Power Plant Lagisza

P2. Numerical Investigation of Inter-Particle Friction Forces in CFB Recirculation Systems

A. Nikolopoulos¹, N. Nikolopoulos¹, A. Charitos², P. Grammelis¹, E. Karakas¹

1 Centre for Research and Technology Hellas 2 Institute of Combustion and Power Plant Technology, Stuttgart

P3. Design Considerations for Dual fluidized Bed (DFB) Steam Gasifiers

M.S. Masnadi, M.C. Stewart, J.R. Grace, X. Bi, C.J. Lim

University of British Columbia

P4. CFD Validation of a Bubbling Fluidized Bed Reactor

J. Sanyal, S. Ozarkar, F. Liu, L.S. Mohan

ANSYS, Inc.

P5. Particle Clusters and Entrainment in Fluidized Beds

R. Cocco¹, F. Shaffer², S.B. Reddy Karri¹, R. Hays¹, T. Knowlton¹

1 Particulate Solid Research, Inc. 2 National Energy Technology Laboratory

P6. Quantification of Riser Hydrodynamics

R. Cocco¹, F. Shaffer², S.B. Reddy Karri¹, R. Hays¹, T. Knowlton¹, J. Chew³, C. Hrenya³

1 Particulate Solid Research, Inc. 2 National Energy Technology Laboratory 3 University of Colorado

P7. Fast Prediction of Voidage Distribution in an Industrial FCC Riser by Using the GPU-Accelerated Global EMMS Model

X. Liu¹, J. Chen¹, W. Ge¹, J. Ll¹, C. Cheng², Y. Xu²

1 Chinese Academy of Sciences 2 SINOPEC

P8. Biological Nutrient Removal from Wastewater Using a Circulating Fluidized Bed Bio-Reactor (CFBBR)

M. Andalib, A. Eldyasti, G. Nakhla, J. Zhu

University of Western Ontario

P9. Modelling of Flue Gas Components Emissions During Solid Fuels Combustion in Air and Oxygen-Enriched Atmosphere in Circulating Fluidized Bed Boilers

J. Krzywanski, T. Czakiert, W. Muskala, W. Nowak

Czestochowa University of Technology

P10. Attrition of Bed Materials in a Lab-Scale Circulating Fluidized Bed

G. Somma, A. Coppola, F. Scala, P. Salatino

University of Naples Federico II

P11. Influence of the Fluidization Velocity on the Effectiveness of Hydrocarbon Conversion in a Dual Fluidized Bed Biomass Gasifier

W.I. Diaz Castro, K. Mayer, T. Pröll, H. Hofbauer

Vienna University of Technology

P12. PIV Measurements of a Vortex Breakdown

M. Kraxner, F. Lauterbach, U. Muschelknautz

MCI Management Center Innsbruck