# Program

# **Thermal Barrier Coatings III**

August 7-12, 2011

Kloster Irsee Irsee, Germany

**Conference Chair:** 

Dr. Michael J. Maloney Pratt & Whitney, USA

# **Conference Co-Chairs:**

Dr. Uwe Schulz, German Aerospace Center, Germany Dr. David Rickerby, Rolls-Royce UK Dr. Ram Darolia, GE Aviation (Retired), USA Dr. Odile Lavigne, ONERA DMSM/MAT, France Dr. Hideyuki Murakami, National Institute for Materials Science, Japan Prof. Hongbo Guo, School of Materials Science and Engineering, Beihang University, China



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# The Office of Naval Research



# **Pratt & Whitney**



#### Sunday, August 7, 2011

- 16:00 18:00 Registration (Hospitality Desk in Kloster Irsee Lobby)
- 18:15 19:30 Organ Concert: Roland Götz, Organist, will play on the historic organ of the monastery Church
- 19:30 20:30 Reception (Kloster Irsee Restaurant)
- 20:30 22:00 Dinner (Kloster Irsee Restaurant)
- 22:00 23:00 Social Hour (Bierstube/Stiftskeller)

#### <u>Notes</u>

- Technical sessions will be in "Vortragsaal" (Room 128)
- Lunches and dinners will typically be in the Kloster Irsee Restaurant.
- The conference banquet will be in the Festsaal.
- Audiotaping, videotaping and photography of presentations are prohibited.
- Speakers Please have your presentation loaded onto the conference computer prior to the session start (preferably the day before).
- Speakers Please leave at least 3-5 minutes for questions and discussion.
- Please do not smoke at any conference functions.
- Turn your cellular telephones to vibrate or off during technical sessions.
- Be sure to make any corrections to your name/contact information on the Master Participant List or confirm (by your initials) that the listing is correct. A corrected copy will be sent to all participants after the conference.
- Participants staying at the Klosterbräu Hotel Irsee should have breakfast at the hotel. Those staying at Kloster Irsee will have breakfast at Kloster Irsee.

#### Monday, August 8, 2011

- 07:00 08:00 Breakfast
- 08:00 08:15 Welcome and Conference Overview Michael Maloney, Pratt & Whitney Ram Darolia, ECI Technical Liaison

#### **SESSION 1: OVERVIEWS**

Chair: David Shifler, Office of Naval Research, USA

- 08:15 09:00 H.-P. Bossmann Alstom, Switzerland RELIABLE THERMAL BARRIER COATINGS FOR HIGH-LOADED TURBINE AND COMBUSTOR PARTS
- 09:00 09:45 Huibin Xu Beihang University, China RESEARCH PROGRESS ON TBCS MATERIALS FOR ULTRA-HIGH TEMPERATURE APPLICATIONS
- 09:45 10:15 Coffee Break
- 10:15 11:00 David Rickerby Rolls Royce, UK LIFING AND DEGRADATION OF EB-PVD THERMAL BARRIER COATINGS

#### SESSION 2: BONDCOAT DEVELOPMENT AND BEHAVIOR

Chair: Brian Gleeson, University of Pittsburgh, USA

- 11:00 11:40 Teresa Pollock University of California, Santa Barbara, USA COMBINATORIAL STUDIES OF NIAL-BASED OVERLAY BOND COATINGS
- 11:40 12:20 Shengkai Gong, Beihang University, China NEW BOND COAT MATERIALS IN TBC SYSTEM FOR ADVANCED SINGLE CRYSTAL SUPERALLOY
- 12:20 13:30 Lunch
- 13:30 14:10 Akihiro Sato Research Laboratory, IHI Corporation, Japan DEVELOPMENT OF NEW PT-γ+γ' TYPE BOND COATINGS FOR ADVANCED NI-BASE SINGLE CRYSTAL SUPERALLOYS
- 14:10 14:40 Discussion

#### Monday, August 8, 2011 (continued)

#### **SESSION 3: FUNDAMENTALS OF OXIDATION**

Chair: Gerald Meier, University of Pittsburgh, USA

- 14:40 15:20 Brian Gleeson University of Pittsburgh, USA COMPOSITIONAL FACTORS AFFECTING THE OXIDATION BEHAVIOR OF CURRENT AND DEVELOPMENTAL BOND COATING SYSTEMS
- 15:20 15:50 Afternoon Coffee Break
- 15:50 16:30 Dimitry Naumenko Juelich, Germany OXIDATION OF MCRALY-BONDCOATS AND ITS INFLUENCE ON THE THERMAL CYCLIC LIFETIME OF YSZ TBC SYSTEMS
- 16:30 16:50 Roger Reed (presented by Rudder Wu) University of Birmingham, UK FACTORS CONTROLLING ADHESION OF TBC SYSTEMS TO NICKEL-BASED SUPERALLOYS
- 16:50 17:10 Rudder Wu ICYS, National Institute for Materials Science, Japan TOWARDS A DETAILED UNDERSTANDING OF THE FUNDAMENTAL MECHANISMS UNDERLYING THE BENEFICIAL EFFECTS OF PLATINUM MODIFICATION
- 17:10 17:50 Vladimir Tolpygo Honeywell, USA ON THE ORIGIN OF STRESSES IN ALUMINIDE BOND COATS DURING SERVICE AT HIGH TEMPERATURES
- 17:50 18:10 Discussion
- 19:00 20:30 Dinner
- 20:30 22:00 Social Hour

#### Tuesday, August 9, 2011

07:00 - 08:00 Breakfast

#### SESSION 4-1: TOP COAT DEVELOPMENT AND CHARACTERISTICS

Chairs: Uwe Schulz, DLR, German Aerospace Center, Germany Richard Wellman, Cranfield University, UK

- 08:00 08:40 Konstyantyn Yakovchuk ICEBT, Ukraine ELECTRON BEAM TECHNOLOGY AND EQUIPMENT FOR DEPOSITION OF GRADED TBC
- 08:40 09:20 Frederic Rousseau LGPPTS Ecole Nationale Supérieure de Chimie de Paris, France DEVELOPMENT OF A LOW PRESSURE PLASMA DEPOSITION TECHNIQUE TO IMPROVE THE PROPERTIES AND THE RESISTANCE OF THERMAL BARRIER COATINGS
- 09:20 10:00 Robert Vassen Juelich, Germany SUSPENSION PLASMA SPRAYING FOR THE MANUFACTURE OF ADVANCED THERMAL BARRIER COATINGS
- 10:00 10:30 Coffee Break
- 10:30 11:10 Derek Hass DVTI, USA PROCESSING OF ADVANCED THERMAL BARRIER COATINGS VIA DIRECTED VAPOR DEPOSITION
- 11:10 11:40 Roman Kubrin Hamburg University of Technology, Germany MULTILAYER 3D PHOTONIC CRYSTALS FOR APPLICATION AS HIGHLY REFLECTIVE THERMAL BARRIER COATINGS
- 11:40 12:10 Lucy Y. Liu Chromalloy Gas Turbine LLC, USA A NEW APS MULTILAYER TBC WITH LOW K AND HIGH DURABILITY
- 12:10 12:30 Discussion
- 12:30 Boxed Lunch Optional Excursion
- 18:00 19:00 Dinner

#### Tuesday, August 9, 2011 (continued)

#### SESSION 4-2: TOP COAT DEVELOPMENT AND CHARACTERISTICS Chair: Robert Vassen, Forschungszentrum Jülich GmbH, Germany

- 19:00 19:40 Sanjay Sampath State University of New York, USA CONTROLLED INTRODUCTION ON ANELASTICITY IN PLASMA SPRAYED TBCS: IMPLICATIONS FOR PERFORMANCE AND RELIABILITY
- 19:40 20:20 Konstantin Von Niessen Sulzer, Switzerland VAPOR PHASE DEPOSITION USING A PLASMA SPRAY PROCESS
- 20:20 21:00 Ping Xiao University of Manchester, UK MICROSTRUCTURE, RESIDUAL STRESSES AND MECHANICAL PROPERTIES OF TBCS
- 21:00 21:30 Discussion
- 21:30 23:00 Social Hour

#### Wednesday, August 10, 2011

07:00 - 08:00 Breakfast

#### SESSION 4-3: TOP COAT DEVELOPMENT AND CHARACTERISTICS

Chairs: Odile Lavigne, ONERA, DMSM/MAT, France Kevin Hemker, Johns Hopkins University, USA

- 08:00 08:40 Gerry Meier University of Pittsburgh, USA THE EFFECT OF PROCESSING VARIABLES ON THE DURABILITY OF HIGH-PURITY YSZ-TBCS PREPARED BY APS
- 08:40 09:20 Dongming Zhu NASA, USA ENVIRONMENTAL BARRIER COATINGS FOR SIC/SIC CERAMIC MATRIX COMPOSITE TURBINE ENGINE HOT-SECTION COMPONENTS: ADVANCES, APPLICATIONS AND DIRECTIONS
- 09:20 10:00 Kang Lee Rolls Royce, USA RECESSION OF ENVIRONMENTAL BARRIER COATINGS FOR CERAMIC MATRIX COMPOSITES
- 10:00 10:30 Coffee Break
- 10:30 11:00 Maria Ophelia Jarligo Julich GmbH, Germany NEW THERMAL BARRIER COATINGS FROM COMPLEX PEROVSKITES
- 11:00 11:30 Ming Fu GE Aviation, USA IMPACT AND EROSIN PERFORMANCE OF THERMAL BARRIER COATINGS
- 11:30 12:00 Federico Cernuschi RSE, Italy THERMAL DIFFUSIVITY MEASUREMENT BY THERMOGRAPHIC TECHNIQUE FOR THE NON DESTRUCTIVE INTEGRITY ASSESSMENT OF TBCS COUPONS
- 12:00 12:30 Discussion
- 12:30 13:30 Lunch

#### SESSION 5: CMAS MECHANISMS AND MITIGATION

Chairs: David Litton, Pratt & Whitney, USA David Clarke, Harvard University, USA

13:30 - 14:10 Carlos Levi University of California, Santa Barbara, USA CMAS: LESSONS LEARNED AND PERSPECTIVES

#### Wednesday, August 10, 2011 (continued)

- 14:10 14:50 Peter Mechnich DLR, Germany THERMOCHEMICAL ATTACK OF ARTIFICIAL AND NATURAL VOLCANIC ASHES ON 7 YSZ AND PYROCHLORE TBCS
- 14:50 15:20 Wolfgang Braue DLR, Germany GARNET-TYPE REACTIVE INTERFACES FROM FE-TI-CMAS HOT CORROSION OF YSZ COATED ENGINE HARDWARE
- 15:20 15:50 Coffee Break
- 15:50 16:20 M.H. Vidal-Setif ONERA, France CMAS DEGRADATION OF EB-PVD THERMAL BARRIER COATINGS: FROM EX SERVICE EXAMINATIONS TO LABORATORY TESTS
- 16:20 17:00 Nitin Padture The Ohio State University, USA PLASMA-SPRAYED THERMAL BARRIER COATINGS THAT ARE RESISTANT TO DAMAGE BY MOLTEN DEPOSITS: CMAS SAND, VOLCANIC ASH, AND COAL FLY ASH
- 17:00 17:30 M. Shinozaki University of Cambridge, UK THE EFFECT OF CMAS- ASSISTED SINTERING ON THE THERMOMECHANICAL STABILITY OF PLASMA- SPRAYED TBCS
- 17:30 18:00 Discussion
- 18:30 19:45 Dinner
- 20:00 22:00 SESSION 6: POSTER SESSION and Social Hour Chair: Sanjay Sampath, SUNY Stonybrook, USA

#### Thursday, August 11, 2011

07:00 - 08:00 Breakfast

#### **SESSION 7: FAILURE MECHANISMS**

- Chairs: David Rickerby, Rolls Royce, UK Ram Darolia, General Electric (retired), USA Teresa Pollack, University of California Santa Barbara, USA
- 08:00 08:40 Ramesh Subramanian Siemens, USA ADVANCED MULTI-FUNCTIONAL COATINGS FOR LAND-BASED INDUSTRAL GAS TURBINES
- 08:40 09:20 David Clarke Harvard University, USA PROPERTY AND DAMAGE EVOLUTION IN THERMAL BARRIER COATINGS
- 09:20 10:00 Wim G. Sloof Technical University of Delft, Netherlands DAMAGE GROWTH TRIGGERED BY INTERFACE IRREGULARITIES IN THERMAL BARRIER COATINGS
- 10:00 10:30 Coffee Break
- 10:30 11:10 Yutaka Kagawa University of Tokyo, Japan EFFECT OF EXTRINSIC FACTORS FOR DEFORMATION OF EB-PVD THERMAL BARRIER COATINGS: SOME RESULTS OF THERMO-MECHANICAL FATIGUE TESTS
- 11:10 11:50 Kevin Hemker John Hopkins University, USA EXPERIMENTAL INVESTIGATIONS OF DELAMINATION TOUGHNESS IN LAYERED PROTECTION SYSTEMS
- 11:50 12:20 Mario Schweda Forschungszentrum Jülich, Germany INFLUENCE OF BONDCOAT CREEP AND ROUGHNESS ON TBC-DAMAGE
- 12:20 13:30 Lunch
- 13:30 14:10 Eric Jordan University of Connecticut, USA UNDERSTANDING APS TBC FAILURE BY SUFFICIENTLY REALISTIC MODELING AND SUPPORTING EXPERIMENTS
- 14:10 14:50 Richard Wellman, University of Cranfield, UK ARE EB PVD TBCS MORE EROSION RESISTANT THAN PS TBCS?
- 14:50 15:20 M. Rudolphi Karl-Winnacker-Institut der DECHEMA, Germany FAILURE PREDICTION OF THERMAL BARRIER COATINGS USING A FRACTURE MECHANICS APPROACH
- 15:20 15:50 Afternoon Coffee

#### Thursday, August 11, 2011 (continued)

- 15:50 16:30 Matthias Oechsner University of Darmstadt, Germany PROPERTY VARIATIONS IN TBC SYSTEMS AND THEIR IMPACT ON TURBINE DESIGN
- 16:30 17:30 Discussion
- 18:30 Conference dinner and social hour

#### Friday, August 12, 2011

07:00 - 08:00 Breakfast

#### **SESSION 8: LIFE MODELING AND CHRACTERIZATION TECHNIQUES**

Chairs: Matthias Oechsner, Technische Universitaet Darmstadt, Germany Yukata Kagawa, The University of Tokyo, Japan

- 08:00 08:40 Tilmann Beck FZ Juelich, Germany TBC'S FOR GAS TURBINES UNDER THERMO-MECHANICAL LOADINGS: FAILURE BEHAVIOUR AND LIFE PREDICTION
- 08:40 09:20 Kyoko Kawagishi (presented by Hiroshi Harada) National Institute for Materials Science, Japan THERMAL CYCLIC LIFE OF EB-PVD TBC SYSTEM
- 09:20 10:00 Jeffery Eldridge NASA, USA OBSERVING DAMAGE EVOLUTION IN THERMAL BARRIER COATINGS BY LUMINESCENCE IMAGING
- 10:00 10:30 Coffee Break
- 10:30 11:00 Pascale Kanoute, ONERA, France LIFE TIME ANALYSIS FOR TBC SPALLATION
- 11:00 11:30 Bauke. Heeg Lumium, The Netherlands OPTICAL DIAGNOSTICS ON THERMAL BARRIER COATING STRUCTURES
- 11:30 12:00 Hua Wei Institute of Metals, Academy of Science, China A NUMERICAL MODEL FOR FAILURE MECHANISMS OF THERMAL BARRIER COATINGS
- 12:00 12:30 Wrap-up discussions
- 12:30 Lunch and Departures

### **Poster Presentations**

- Ashutosh S. Gandhi Indian Institute of Technology Madras, India FRACTURE TOUGHNESS OF RARE-EARTH STABILISED ZIRCONIA THERMAL BARRIER MATERIALS: EFFECT OF PHASE TRANSFORMATIONS
- Gopal Dwivedi Stony Brook University, USA EFFECT OF MOISTURE ON THE COMPLIANCE OF THERMAL BARRIER COATINGS
- Hui Peng Beihang University, China IMPROVED OXIDATION RESISTANCE OF A NOVEL NICOCRALY COATING FABRICATED BY PLASMA-ACTIVATED EB-PVD
- Fanny Riallant Institut Prime CNRS-ENSMA, Snecma - SAFRAN Group, France STRESS INFLUENCE ON HIGH TEMPERATURE OXIDE SCALE GROWTH: EXPERIMENTAL INVESTIGATION ON THE AM1/NIALPT/EBPVD YSZ SYSTEM
- Olena Trunova Research Centre Jülich, Germany MICROSTRUCTURAL AND ACOUSTIC DAMAGE ANALYSIS OF AIR PLASMA-SPRAYED THERMAL BARRIER COATINGS UNDER THERMAL CYCLING
- Qing He Chinese Academy of Agricultural Mechanization Science, China SEGMENTED TBCS PRODUCED BY ATMOSPHERIC PLASMA SPRAYING 7YSZ POWDER WITH LOW IMPURITY CONTENT
- Fan Yang University of Manchester, UK THERMAL CONDUCTIVITIES OF ZIRCONIA-CERIA-YTTRIA SOLID SOLUTIONS
- Julie M. Drexler The Ohio State University, USA THERMAL GRADIENT CYCLING WITH SIMULTANEOUS SILICATE PARTICLE DEPOSITION ONTO ADVANCED AIR PLASMA SPRAYED THERMAL BARRIER COATINGS
- Andrzej Nowotnik Rzeszow University of Technology, Poland TECHNOLOGY AND THE DEVELOPMENT OF ADVANCED THERMAL BARRIER COATINGS
- Andrew D Gledhill The Ohio State University, USA LIFETIME MODELING OF COAL FLY ASH INFILTRATED THERMAL BARRIER COATINGS IN CYCLIC THERMAL GRADIENT TESTING
- 11. Ying Zhu School of Fundamental Research, China PREPARATION AND PROPERTIES OF HOLLOW YSZ NANO-POWDERS

12. J.-R. Vaunois

ONERA, France EXPERIMENTAL TESTS FOR MEASURING INTERFACE FRACTURE TOUGHNESS OF THERMAL BARRIER COATINGS

- Jessica A. Krogstad University of California Santa Barbara, USA REVISITING PHASE STABILITY IN T'-ZIRCONIA BASED TBCS: A COMPARISON OF APS AND EBPVD TBCS
- 14. Erin M. Donohue

University of California Santa Barbara, USA MODE I DELAMINATION TOUGHNESS OF AIR PLASMA SPRAY ZIRCONIA COATINGS: EXPERIMENTAL MEASUREMENTS AND FINITE ELEMENT ANALYSIS

15. Peter Wittig

Technische Universität Darmstadt, Germany FRACTURE MECHANICAL CHARACTERIZATION OF PLASMA-SPRAYED THERMAL BARRIER COATINGS

16. Gregoire Witz

Alstom Switzerland AG, Switzerland ANALYTICAL TOOLS FOR INVESTIGATION OF EX-SERVICE THERMAL BARRIER COATINGS

17. Daniel E. Mack

IEK-1, Forschungszentrum Jülich GmbH, Germany MICROSTRUCTURE EVOLUTION AND THERMAL CYCLING PERFORMANCE OF PLASMA SPRAYED ALUMINATES FOR USE AS THERMAL BARRIER COATINGS

18. Daniel E. Mack

IEK-1, Forschungszentrum Jülich GmbH, Germany THERMOGRAPHIC ONLINE MONITORING OF FAILURE EVOLUTION OF THERMAL BARRIER COATINGS IN GAS BURNER THERMAL CYCLING RIG ENVIRONMENT

19. Ralf Webler

Institute I: General Materials Properties, University of Erlangen-Nürnberg, Germany NANOINDENTATION AND MICROSTRUCTURAL CHARACTERIZATION OF THERMALLY CYCLED NI-AL-CR BOND COATS ON NI-BASE SUPERALLOYS

20. Markus Krottenthaler

Institute I: General Materials Properties, University of Erlangen-Nürnberg, Germany IN-SITU TENSILE TESTING AND RESIDUAL STRESS CHARACTERIZATION OF NIAL BOND COATS USED ON NICKEL BASED SUPERALLOYS

21. Christoph Metzner

Fraunhofer Institute for Electron Beam and Plasma Technology, Germany (FEP) PLASMA-ACTIVATED ELECTRON BEAM VAPOR DEPOSITION - TECHNOLOGIES AND TECHNIQUES

- Wesley Jackson University of California, Santa Barbara, USA OXIDATION AND RUMPLING BEHAVIOR OF β-PHASE BOND COATS
- 23. Wesley Jackson University of California, Santa Barbara, USA DELAMINATION OF CMAS INFILTRATED TBCS UNDER A THERMAL GRADIENT